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(54) **FIXING DEVICE**

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continuation of application No. 13/069,884, filed on
Mar. 23, 2011, now Pat. No. 8,509,667.

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CPC **G03G 15/2007** (2013.01); **G03G 15/2064**
(2013.01); **G03G 2215/2035** (2013.01)

(58) **Field of Classification Search**

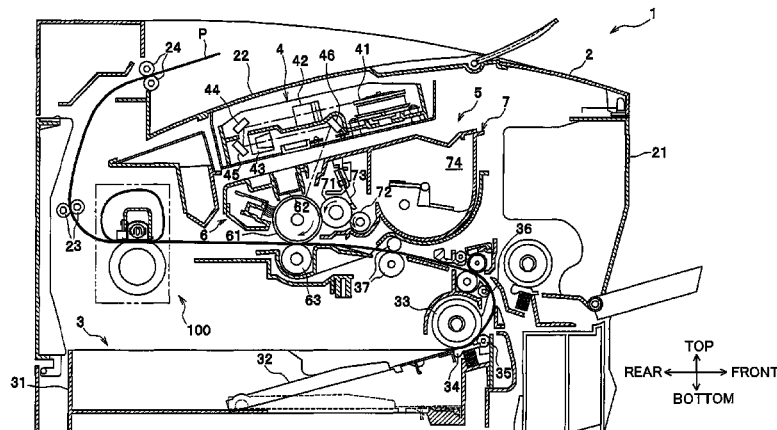
CPC G03G 15/2007; G03G 15/2064;
G03G 2215/2035

USPC 399/33, 67, 69, 122, 328, 329
See application file for complete search history.

(57) **ABSTRACT**

A fixing device includes: a fusing member; a heater; a nip member; a reflection member; a stay; and a backup member. The fusing member has an inner peripheral surface defining an internal space and is circularly movable. The inner peripheral surface is in sliding contact with the nip member. The reflection member reflects a radiant heat from the heater toward the nip member. The reflection member includes a reflection portion and an extending portion. The stay covers the reflection portion and supports the nip member. The extending portion extends outside of the stay. The backup member provides a nip region in cooperation with the nip member upon nipping the tubular flexible fusing member between the backup member and the nip member. The extending portion extends between the nip member and the stay. The extending portion is positioned exclusively downstream of the reflection portion in a sheet feeding direction.

20 Claims, 7 Drawing Sheets



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FIG. 1

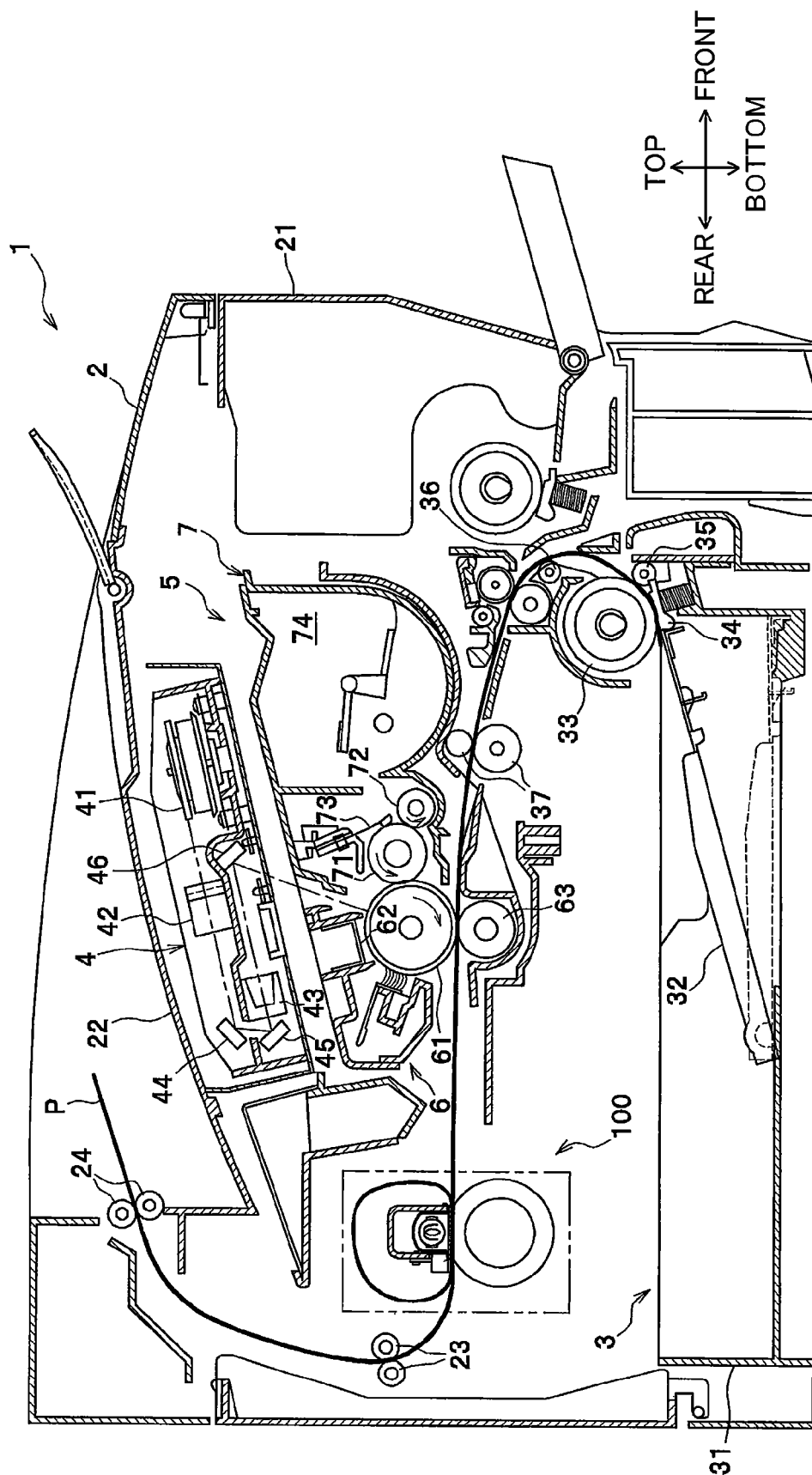
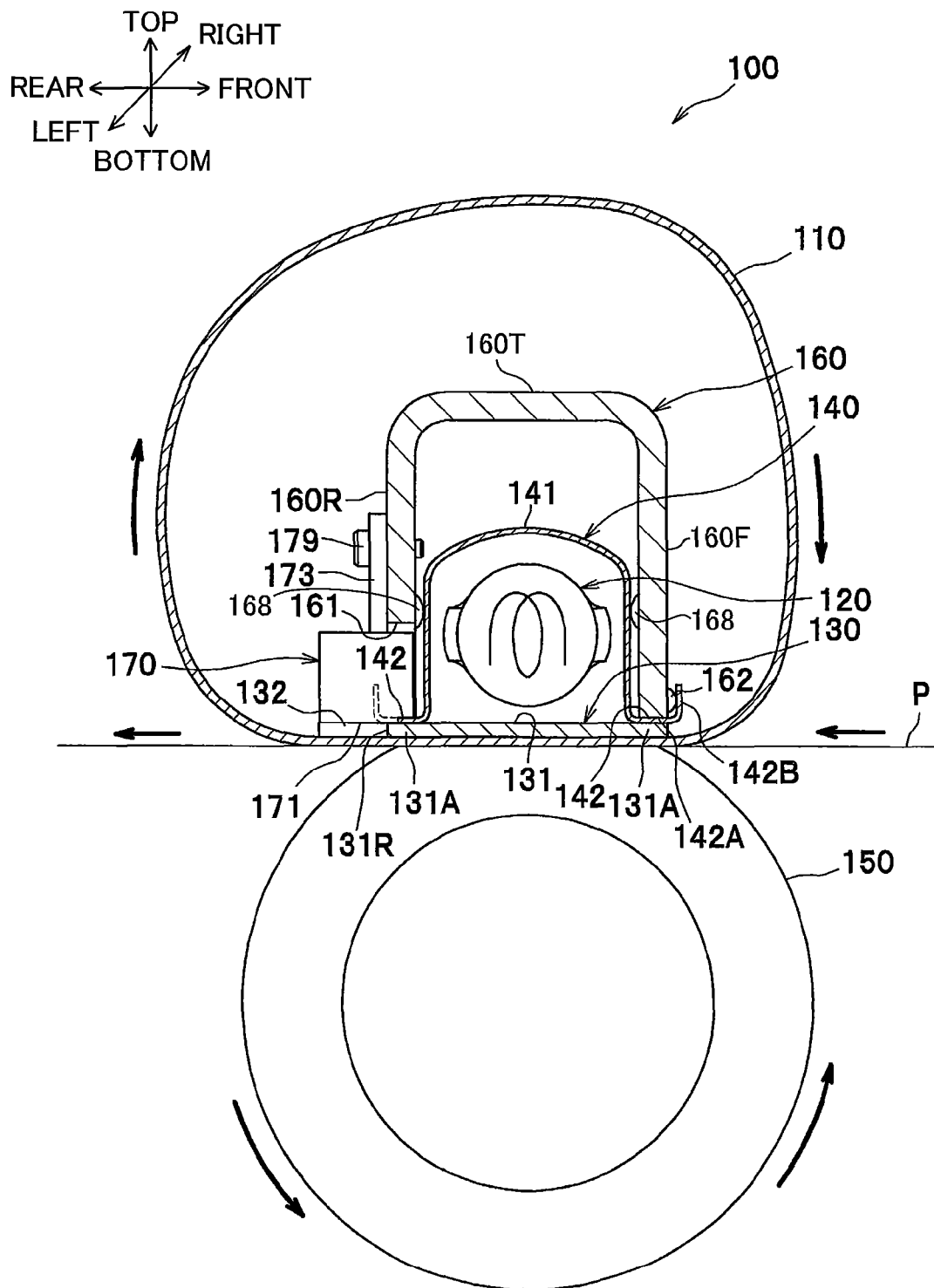
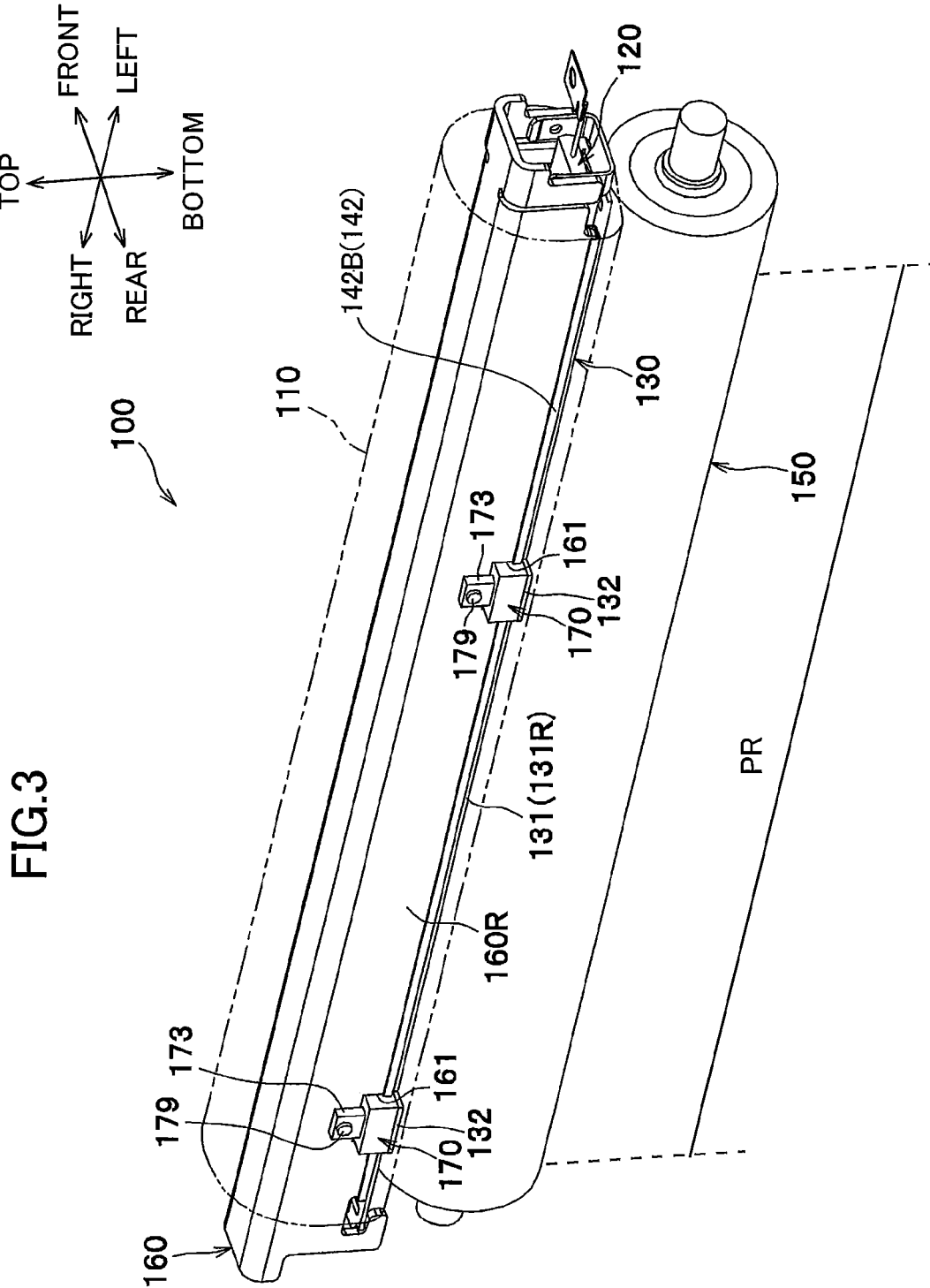


FIG.2





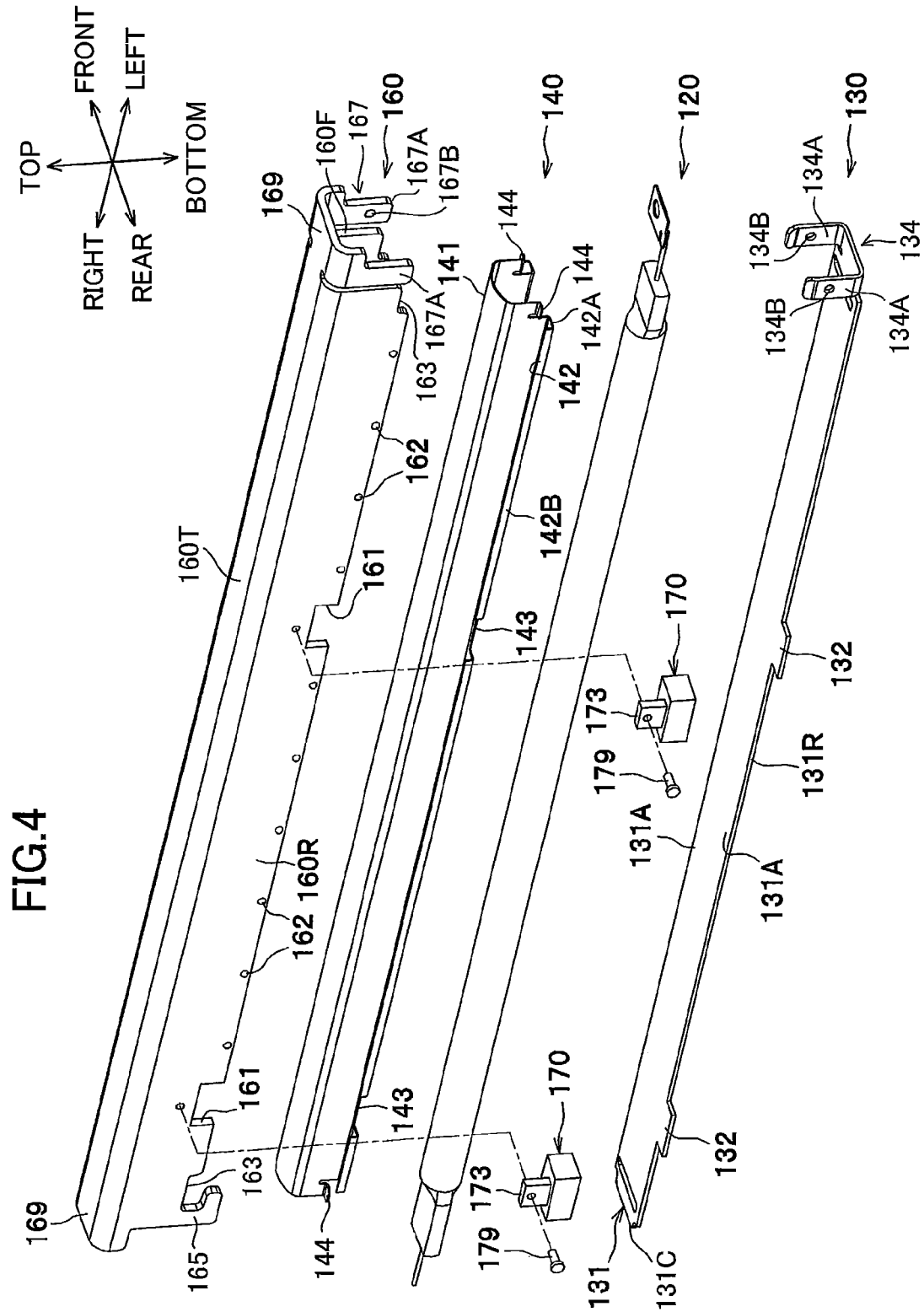


FIG.5A

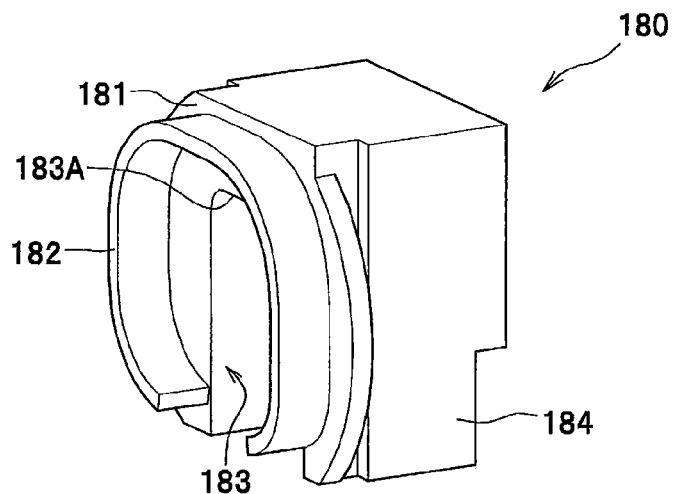


FIG.5B

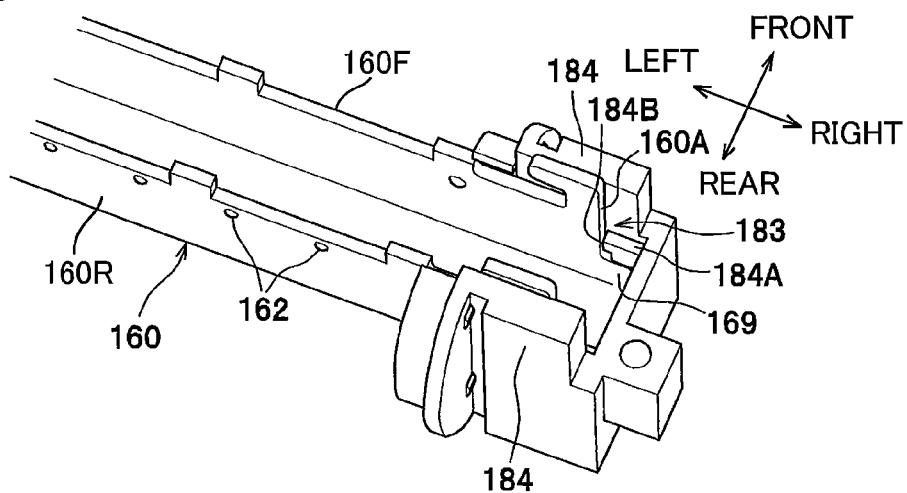


FIG.5C

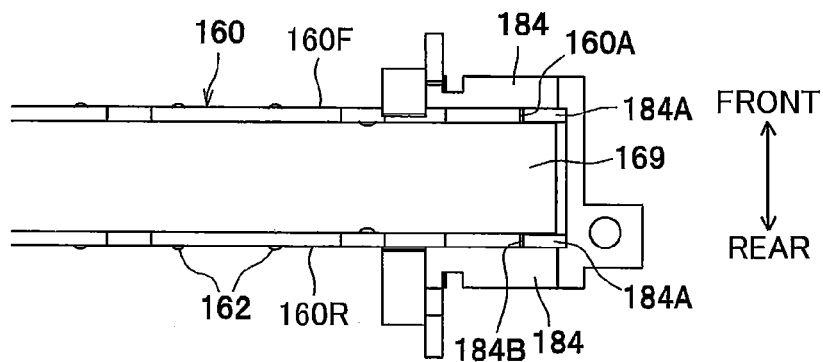
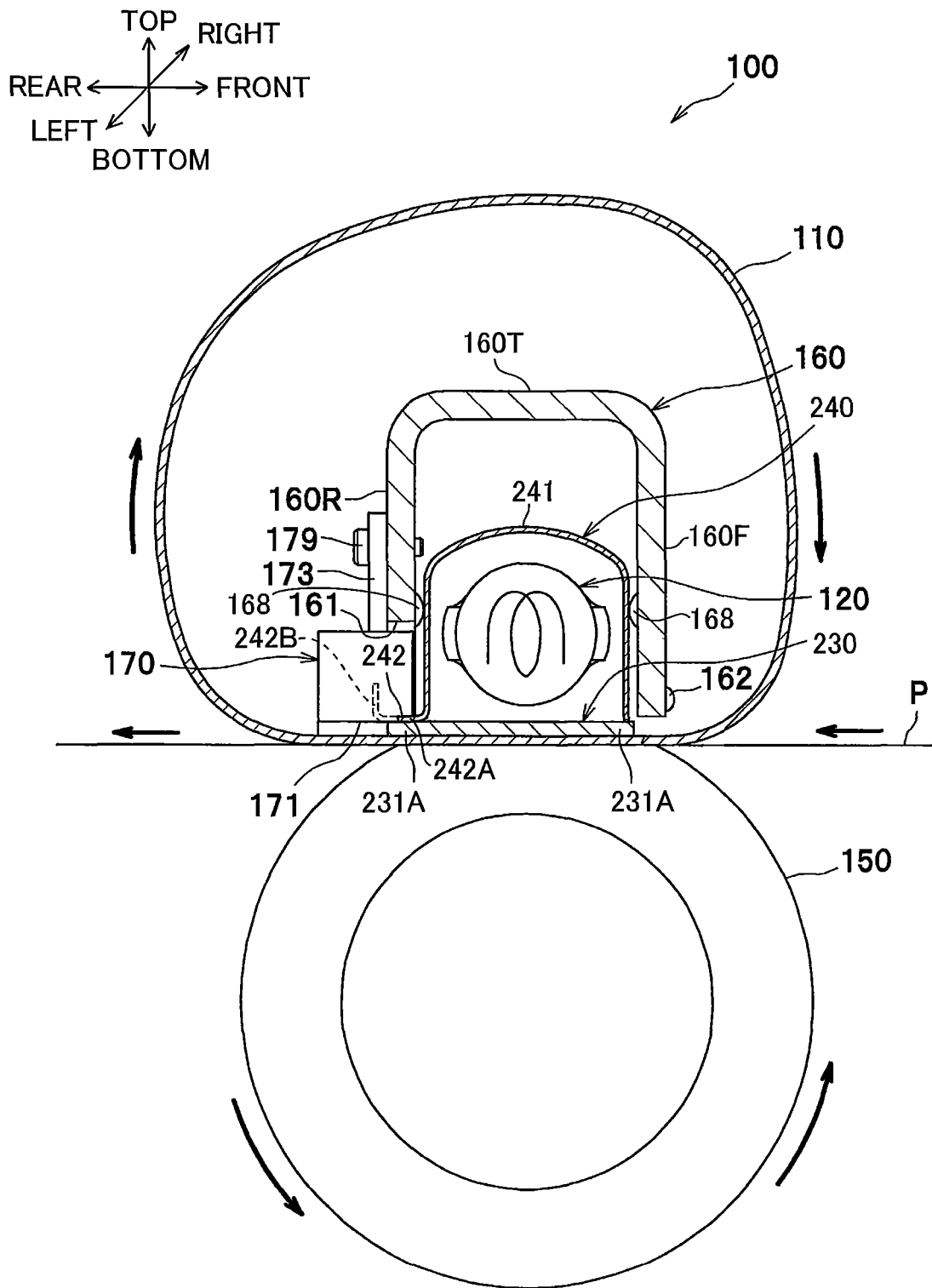


FIG. 6



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FIXING DEVICE**CROSS REFERENCE TO RELATED APPLICATION**

This application is a continuation of U.S. application Ser. No. 13/958,324, filed Aug. 2, 2013, which continuation of U.S. application Ser. No. 13/069,884, filed Mar. 23, 2011, now U.S. Pat. No. 8,509,667B2, issued Aug. 13, 2013, which claims priority from Japanese Patent Application No. 2010-193329 filed Aug. 31, 2010. The entire contents of the above-noted applications are incorporated herein by reference.

TECHNICAL FIELD

The present invention relates to a fixing device that thermally fixes a transferred developing agent image to a sheet.

BACKGROUND

A thermal fixing device for an electro-photographic type image forming device including a tubular fusing film, a heater disposed at a space defined in an inner peripheral surface of the fusing film, a pressure roller, and a nip plate defining a nip region in cooperation with the pressure roller through the fusing film, and a stay supporting the nip plate is known. Further, the fixing device includes a reflection plate disposed at a rear side of the heater to reflect radiant heat from the heater to the nip plate. In the fixing device with this configuration, the nip plate can be efficiently heated by the radiant heat from the heater.

SUMMARY

However, in such a fixing device, the reflection plate is disposed inside of the stay. Further, the reflection plate is not in contact with other components. Hence, the radiant heat from the heater is accumulated in the reflection plate, thereby raising a temperature of the reflection plate. Due to rise of the temperature, degradation and deformation of the reflection plate may occur. In view of the foregoing, it is an object of the present invention to provide a fixing device having a reflection plate capable of releasing heat accumulated therein outside of a stay.

In order to attain the above and other objects, the present invention provides a fixing device configured to thermally fix a developing agent image to a sheet fed in a sheet feeding direction including: a tubular flexible fusing member; a heater; a nip member; a reflection member; a stay; and a backup member. The tubular flexible fusing member has an inner peripheral surface defining an internal space and is configured to be circularly movable. The heater is disposed in the internal space and configured to radiate a radiant heat. The nip member is disposed in the internal space. The inner peripheral surface is configured to be in sliding contact with the nip member. The reflection member is configured to reflect the radiant heat from the heater toward the nip member. The reflection member includes a reflection portion and an extending portion. The stay is configured to cover the reflection portion and to support the nip member. The extending portion extends outside of the stay. The backup member is configured to provide a nip region in cooperation with the nip member upon nipping the tubular flexible fusing member between the backup member and the nip member. The extending portion extends between the nip member and

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the stay. The extending portion is positioned exclusively downstream of the reflection portion in the sheet feeding direction.

BRIEF DESCRIPTION OF THE DRAWINGS

In the drawings:

FIG. 1 is a schematic cross-sectional view showing a structure of a laser printer having a fixing device according to one embodiment of the present invention;

FIG. 2 is a schematic cross-sectional view of the fixing device according to the embodiment;

FIG. 3 is a perspective view of the fixing device according to the embodiment;

FIG. 4 is an exploded perspective view of the fixing device according to the embodiment, in which a halogen lamp, a nip plate, a reflection plate, a stay, and thermistors are shown;

FIG. 5A is a perspective view of a guide member;

FIG. 5B is a perspective view of the guide member to which the stay is assembled as viewed from a bottom side thereof;

FIG. 5C is a bottom view of the guide member to which the stay is assembled;

FIG. 6 is a schematic cross-sectional view of a fixing device according to a modification; and

FIG. 7 is an exploded perspective view of a fixing device according to another modification, in which a halogen lamp, a nip plate, a reflection plate, a stay, and thermistors are shown.

DETAILED DESCRIPTION

Next, a general structure of a laser printer as an image forming device according to one embodiment of the present invention will be described while referring to FIG. 1. The laser printer 1 shown in FIG. 1 is provided with a fixing device 100 according to the embodiment of the present invention. A detailed structure of the fixing device 100 will be described later while referring to FIGS. 2 to 5C.

<General Structure of Laser Printer>

As shown in FIG. 1, the laser printer 1 includes a main frame 2 with a movable front cover 21. Within the main frame 2, a sheet supply unit 3 for supplying a sheet P, an exposure unit 4, a process cartridge 5 for transferring a toner image (developing agent image) on the sheet P, and the fixing device 100 for thermally fixing the toner image onto the sheet P are provided.

Throughout the specification, the terms “above”, “below”, “right”, “left”, “front”, “rear” and the like will be used assuming that the laser printer 1 is disposed in an orientation in which it is intended to be used. In use, the laser printer 1 is disposed as shown in FIG. 1. More specifically, in FIG. 1, a left side and a right side are a rear side and a front side, respectively.

The sheet supply unit 3 is disposed at a lower portion of the main frame 2. The sheet supply unit 3 includes a sheet supply tray 31 for accommodating the sheet P, a lifter plate 32 for lifting up a front side of the sheet P, a sheet supply roller 33, a sheet supply pad 34, paper dust removing rollers 35, 36, and registration rollers 37. Each sheet P accommodated in the sheet supply tray 31 is directed upward to the sheet supply roller 33 by the lifter plate 32, separated by the sheet supply roller 33 and the sheet supply pad 34, and conveyed toward the process cartridge 5 passing through the paper dust removing rollers 35, 36, and the registration rollers 37.

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The exposure unit 4 is disposed at an upper portion of the main frame 2. The exposure unit 4 includes a laser emission unit (not shown), a rotationally driven polygon mirror 41, lenses 42, 43, and reflection mirrors 44, 45, 46. In the exposure unit 4, the laser emission unit is adapted to project a laser beam (indicated by a dotted line in FIG. 1) based on image data so that the laser beam is deflected by or passes through the polygon mirror 41, the lens 42, the reflection mirrors 44, 45, the lens 43, and the reflection mirror 46 in this order. A surface of a photosensitive drum 61 is subjected to high speed scan of the laser beam.

The process cartridge 5 is disposed below the exposure unit 4. The process cartridge 5 is detachable or attachable relative to the main frame 2 through a front opening defined by the front cover 21 at an open position. The process cartridge 5 includes a drum unit 6 and a developing unit 7.

The drum unit 6 includes the photosensitive drum 61, a charger 62, and a transfer roller 63. The developing unit 7 is detachably mounted to the drum unit 6. The developing unit 7 includes a developing roller 71, a toner supply roller 72, a regulation blade 73, and a toner accommodating portion 74 in which toner (developing agent) is accommodated.

In the process cartridge 5, after the surface of the photosensitive drum 61 has been uniformly charged by the charger 62, the surface is subjected to high speed scan of the laser beam from the exposure unit 4. An electrostatic latent image based on the image data is thereby formed on the surface of the photosensitive drum 61. The toner accommodated in the toner accommodating portion 74 is supplied to the developing roller 71 via the toner supply roller 72. The toner is conveyed between the developing roller 71 and the regulation blade 73 so as to be deposited on the developing roller 71 as a thin layer having a uniform thickness.

The toner deposited on the developing roller 71 is supplied to the electrostatic latent image formed on the photosensitive drum 61. Hence, a visible toner image corresponding to the electrostatic latent image is formed on the photosensitive drum 61. Then, the sheet P is conveyed between the photosensitive drum 61 and the transfer roller 63, so that the toner image formed on the photosensitive drum 61 is transferred onto the sheet P.

The fixing device 100 is disposed rearward of the process cartridge 5. The toner image (toner) transferred onto the sheet P is thermally fixed on the sheet P while the sheet P passes through the fixing device 100. The sheet P on which the toner image is thermally fixed is conveyed by conveying rollers 23 and 24 so as to be discharged on a discharge tray 22.

<Detailed Structure of Fixing Device>

As shown in FIGS. 2 and 3, the fixing device 100 includes a flexible tubular fusing member such as a tube or film 110, a halogen lamp 120, a nip plate 130, a reflection plate 140 as a reflection member, a pressure roller 150 as a backup member, a stay 160, two thermistors 170, and a pair of guide members 180.

In the following description, a feeding direction of the sheet P or a frontward/rearward direction will be simply referred to as "sheet feeding direction", and a widthwise direction of the sheet P or a rightward/leftward direction will be simply referred to as "widthwise direction".

The fusing film 110 is of a tubular configuration having heat resistivity and flexibility. Each widthwise (left and right) end portion of the tubular film 110 is guided by the pair of guide members 180 fixed to a frame (not shown) of the fixing device 100 so that the fusing film 110 is circularly movable. The fusing film 110 has an inner peripheral surface being in sliding contact with the nip plate 130 via grease.

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The grease may be dispensed with, depending on materials of the fusing film 110 and of the nip plate 130.

The halogen lamp 120 is a heater to heat the nip plate 130 to heat the fusing film 110 for heating toner on the sheet P. The halogen lamp 120 is positioned at an internal space of the fusing film 110 and is spaced apart from the inner peripheral surface of the fusing film 110 as well as an inner (upper) surface of the nip plate 130 by a predetermined distance.

The nip plate 130 is adapted for receiving pressure from the pressure roller 150 and for transmitting radiation heat from the halogen lamp 120 to the toner on the sheet P through the fusing film 110. To this effect, the nip plate 130 is positioned in a stationary position such that the inner peripheral surface of the fusing film 110 moves slidably with a lower surface of the nip plate 130.

The nip plate 130 is made from a material such as aluminum having a thermal conductivity higher than that of the stay 160 (described later) made from steel. The nip plate 130 has a base portion 131 and two protruding portions 132.

As shown in FIG. 4, the base portion 131 extends flat in the widthwise direction. The base portion 131 has front and rear end portions 131A. The base portion 131 has an upper (inner) surface painted with a black color or provided with a heat absorbing member so as to efficiently absorb radiant heat from the halogen lamp 120.

The rear end portion 131A has a rear edge 131R from which two protruding portions 132 protrude rearward along the sheet feeding direction. As shown in FIG. 4, the protruding portions 132 are positioned at a right end portion and a center portion of the rear edge 131R in the widthwise direction, respectively.

As shown in FIG. 4, the nip plate 130 has a right end portion provided with an insertion portion 131C extending flat, and a left end portion provided with an engagement portion 134. The engagement portion 134 has U-shaped configuration as viewed from a left side including side wall portions 134A extending upward and formed with engagement holes 134B.

The reflection plate 140 is adapted to reflect radiant heat radiating from the halogen lamp 120 toward the nip plate 130 (toward the inner surface of the base portion 131). As shown in FIG. 2, the reflection plate 140 is positioned within the fusing film 110 and surrounds the halogen lamp 120, with a predetermined distance therefrom. Thus, radiant heat from the halogen lamp 120 can be efficiently concentrated onto the nip plate 130 to promptly heat the nip plate 130 and the fusing film 110.

The reflection plate 140 is configured into U-shape in cross-section and is made from a material such as aluminum having high reflection ratio regarding infrared ray and far infrared ray. The reflection plate 140 has a U-shaped reflection portion 141 and an extending portion 142 (extending member) extending outside of the stay 160 (described later) from each front and rear end portion of the reflection portion 141 in the sheet feeding direction. That is, one of the extending portions 142 is positioned upstream of the reflection portion 141 and remaining one of the extending portion 142 is positioned downstream of the reflection portion 141 in the sheet feeding direction.

The extending portion 142 has a fixed portion 142A extending along the nip plate 130 and a folding portion 142B extending from the fixed portion 142A. The fixed portion 142A is sandwiched between the nip plate 130 and the stay 160, and extends therebetween. The fixed portion 142A has a length in the sheet feeding direction so as to extend to outside of the stay 160 from inside thereof. The fixed portion

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142A has an outer edge from which the folding portion 142B extends outward and then upward. That is, the folding portion 142B is folded at a substantially right angle relative to the fixed portion 142A. The folding portion 142B has an upper edge provided with a linear portion. As shown in FIG. 3, the extending portion 142 extends in the widthwise direction so as to have a widthwise length substantially the same as an entire widthwise length of a printing region PR of the sheet P.

Further, the rear extending portion 142 is formed with two notches 143 for positioning the two thermistors 170 at positions corresponding to the two protruding portions 132 of the nip plate 130. Further, each notch 143 is sized to provide a minute clearance from the thermistor 170 (to avoid contact with the thermistor 170).

A mirror surface finishing is available on the surface of the aluminum reflection plate 140 for specular reflection in order to enhance heat reflection ratio.

As shown in FIG. 4, two engagement sections 144 are provided at each widthwise end of the reflection plate 140. Each engagement section 144 is positioned higher than the extending portion 142.

As shown in FIG. 2, the pressure roller 150 is positioned below the nip plate 130 and nips the fusing film 110 in cooperation with the nip plate 130 to provide a nip region for nipping the sheet P between the pressure roller 150 and the fusing film 110. In other words, the pressure roller 150 presses the nip plate 130 through the fusing film 110 for providing the nip region between the pressure roller 150 and the fusing film 110.

The pressure roller 150 is rotationally driven by a drive motor (not shown) disposed in the main frame 2. By the rotation of the pressure roller 150, the fusing film 110 is circularly moved along the nip plate 130 because of the friction force generated therebetween or between the sheet P and the fusing film 110. A toner image on the sheet P can be thermally fixed thereto by heat and pressure during passage of the sheet P at the nip region between the pressure roller 150 and the fusing film 110.

The stay 160 is adapted to support the end portions 131A of the nip plate 130 (base portion 131) for maintaining rigidity of the nip plate 130. The stay 160 has a U-shape configuration having a front wall 160F, a rear wall 160R and a top wall 160T in conformity with the outer shape of the reflection portion 141 covering the reflection portion 141. For fabricating the stay 160, a highly rigid member such as a steel plate is folded into U-shape to have the front wall 160F, the rear wall 160R, and the top wall 160T.

As shown in FIG. 4, each of the front wall 160F and the rear wall 160R has a lower end portion 163.

As a result of assembly of the nip plate 130 together with the reflection plate 140 and the stay 160, the lower end portions 163 of the front wall 160F and the rear wall 160R are nipped between the right and left engagement sections 144. That is, the right engagement section 144 is in contact with the right lower end portion 163, and the left engagement section 144 is in contact with the left lower end portion 163. As a result, displacement of the reflection plate 140 in the widthwise direction due to vibration caused by operation of the fixing device 100 can be restrained by the engagement between the engagement sections 144 and the lower end portions 163.

The front and rear walls 160F, 160R have right end portions provided with L-shaped engagement legs 165 each extending downward and then leftward. The insertion portion 131C of the nip plate 130 is insertable into a space between the confronting engagement legs 165 and 165.

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Further, each end portion 131A of the base portion 131 is abutable on each engagement leg 165 as a result of the insertion.

The top wall 160T has a left end portion provided with a retainer 167 having U-shaped configuration. The retainer 167 has a pair of retaining walls 167A whose inner surfaces are provided with engagement bosses 167B each being engageable with each engagement hole 134B.

Further, the top wall 160T has left and right end portions, each provided with a supported portion 169 protruding outward in the widthwise direction, as shown in FIG. 4. The supported portions 169 are supported to the guide members 180 described later.

As shown in FIGS. 2 and 4, each widthwise end portion of each of the front wall 160F and the rear wall 160R has an inner surface provided with two abutment bosses 168 protruding inward in abutment with front and rear side walls of the reflection portion 141 in the sheet feeding direction. Therefore, displacement of the reflection plate 140 in the sheet feeding direction due to vibration caused by operation of the fixing device 100 can be restrained because of the abutment of the reflection portion 141 with the bosses 168.

Each fixed portion 142A of the reflection plate 140 is sandwiched between the stay 160 and each end portion 131A of the nip plate 130. Thus, vertical displacement of the reflection plate 140 due to vibration caused by operation of the fixing device 100 can be restrained to fix the position of the reflection plate 140 relative to the nip plate 130 and to maintain rigidity of the reflection plate 140.

Each of the front wall 160F and the rear wall 160R has an outer surface provided with a plurality of projecting portions (contacting portions) 162 (shown in FIG. 4). The plurality of the projecting portions 162 are aligned in the widthwise direction. When the reflection plate 140 is assembled to the stay 160, the folding portions 142B are brought into contact with the front wall 160F and the rear wall 160R, respectively, via the projecting portions 162.

As shown in FIGS. 3 and 4, the rear wall 160R of the stay 160 is formed with two notches 161 for positioning the two thermistors 170 at positions in alignment with the two protruding portions 132. Further, each notch 161 is sized to provide a minute clearance from the thermistor 170 (to avoid contact with the thermistor 170).

A conventional temperature sensor is used as the thermistor 170 for detecting a temperature of the nip plate 130. More specifically, as shown in FIGS. 2 and 3, the two thermistors 170 are positioned within a space defined by the inner peripheral surface of the fusing film 110, and each thermistor 170 has an upper portion provided with a fixing rib 173 fixed to the rear wall 160R by a thread 179, and has a lower surface in direct confrontation with an upper surface of the protruding portion 132. The upper surface is a surface opposite to a surface in sliding contact with the fusing film 110. The lower surface serves as a temperature detection surface 171 in contact with the upper surface of the protruding portion 132. Each notch 143 prevents the thermistor 170 on the protruding portion 132 from directly seating on the extending portion 142.

Further, as shown in FIG. 2, each thermistor 170 is positioned outside of the reflection portion 141 of the reflection plate 140 in the sheet feeding direction. More specifically, each thermistor 170 is positioned outside of the nip region and downstream of (rear side of) the reflection plate 140 in the sheet feed direction. Further, each thermistor 170 is spaced away from the outer surface of the reflection portion 141 to avoid direct contact therewith.

A control unit (not shown) is provided in the main frame 2, and each thermistor 170 is connected to the control unit for transmitting a detection signal to the control unit. Thus, a fixing temperature at the nip region can be controlled by controlling an output of the halogen lamp 120 or by ON/OFF control to the halogen lamp 120 based on the signal indicative of the detected temperature. Such control is well known in the art.

When assembling the reflection plate 140 and the nip plate 130 to the stay 160 to which the thermistors 170 are fixed, first, the reflection plate 140 is temporarily assembled to the stay 160 by the abutment of the outer surface of the reflection portion 141 on the abutment bosses 168. In this case, the engagement sections 144 are in contact with the lower end portions 163.

Then, as shown in FIG. 3, the insertion portion 131C is inserted between the engagement legs 165 and 165, so that the base portion 131 can be brought into engagement with the engagement legs 165. Thereafter, the engagement bosses 167B are engaged with the engagement holes 134B. By this engagement, each extending portion 142 is sandwiched between the nip plate 130 and the stay 160. Thus, the nip plate 130 and the reflection plate 140 are held to the stay 160.

Further, the stay 160 holding the nip plate 130 and the reflection plate 140 are directly fixed to the pair of the guide members 180 shown in FIG. 5A. That is, the guide members 180 integrally hold the nip plate 130, the reflection plate 140, and the stay 160.

The guide member 180 is made from a thermally insulation material such as resin. Each of the guide members 180 is disposed at each of the widthwise end portions of the fusing film 110 for guiding circular movement of the fusing film 110. More specifically, each of the guide members 180 is provided to restrain movement of the fusing film 110 in the rightward/leftward direction (in an axial direction).

As shown in FIG. 5A, each of the guide members 180 includes a restricting surface 181 for restricting widthwise movement of the fusing film 110, a guide portion 182 for preventing the fusing film 110 from deforming radially inward, and a supporting recess 183 for supporting the front wall 160F and the rear wall 160R of the stay 160.

The guide portion 182 is a rib protruding inward from the restricting surface 181 in the rightward/leftward direction. The guide portion 182 has a generally C-shape having a bottom opening. The guide portion 182 is inserted into the tubular fusing film 110. That is, the guide portion 182 is in sliding contact with the inner peripheral surface of the fusing film 110 so as to restrain radially inward deformation of the fusing film 110. The guide portion 182 prevents the fusing film 110 from contacting the reflection plate 140, the stay 160, and the thermistors 170. The bottom opening of the guide portion 182 serves as a space for accommodating the stay 160 that is inserted into the supporting recess 183.

The supporting recess 183 opens inward in the rightward/leftward direction and has a bottom opening. The supporting recess 183 has a top surface 183A (FIG. 5A). The guide member 180 has a pair of side walls 184 arranged in confrontation with each other in the frontward/rearward direction. The pair of the side walls 184 defines the supporting recess 183 therebetween. Each of the side walls 184 has a protruding portion 184A as shown in FIGS. 5B and 5C. The protruding portion 184A is formed so as to protrude inward from a portion spaced apart from the top surface 183A.

As shown in FIG. 5B, each of the supported portions 169 of the stay 160 is inserted into a space between the top

surface 183A and the pair of the protruding portions 184A. Hence, vertical movement of the supported portion 169 can be regulated by the top surface 183A and the pair of the protruding portions 184A. As a result, vertical displacement of the stay 160 relative to the guide members 180 can be restrained.

Further, each of the protruding portions 184A has an inner surface 184B in the rightward/leftward direction. The stay 160 has a pair of outer edge portions 160A (FIG. 5B) in the rightward/leftward direction. Each of the outer edge portions 160A is brought into abutment with each of the inner surfaces 184B. With this configuration, displacement of the stay 160 relative to the guide members 180 in the rightward/leftward direction (widthwise direction) due to vibration caused by operation of the fixing device 100 can be restrained by abutment of the protruding portions 184A with the stay 160.

Further, displacement of the stay 160 in the frontward/rearward direction can be restrained, since the stay 160 is supported between the pair of the side walls 184. As described above, the stay 160 is supported to the guide members 180, so that the nip plate 130 and the reflection plate 140 are integrally supported to the guide members 180 via the stay 160.

The fixing device 100 according to the above-described embodiment provides the following advantages and effects: The reflection plate 140 is provided with the extending portion 142, and the extending portion 142 extends outside of the stay 160. Hence, even if the reflection plate 140 is heated by radiant heat from the halogen lamp 120, release of heat from the reflection plate 140 to outside of the stay 160 can be attained.

Further, the extending portion 142 extends between the nip plate 130 and the stay 160, and the fixed portion 142A is in contact with the nip plate 130 and the stay 160. Accordingly, heat from the reflection plate 140 can be transferred to the nip plate 130 and the stay 160 through the fixed portion 142A.

Further, one of the extending portions 142 is positioned upstream of the reflection portion 141 and remaining one of the extending portion 142 is positioned downstream of the reflection portion 141 in the sheet feeding direction. Compared to a case where the extending portion 142 is positioned either one of upstream or downstream of the reflection portion 141, the reflection plate 140 in the former case has an area for releasing heat therefrom greater than that of the reflection plate 140 in the latter case. Accordingly, temperature elevation of the reflection plate 140 can be easily controlled.

Further, the extending portion 142 is arranged so as to have the widthwise length substantially the same as the entire widthwise length of the printing region PR of the sheet P. Compared with a case where the extending portion 142 is arranged so as to have a widthwise length partly overlapping with the entire widthwise length of the printing region PR of the sheet P, prompt release of heat from the reflection plate 140 can be attained.

Further, the fusing film 110 is guided by the pair of guide members 180 so that the guide members 180 prevent the fusing film 110 from contacting the extending portions 142. Because the extending portions 142 are maintained to be spaced apart from the fusing film 110 by the guide members 180, that is, the extending portions 142 are not in contact with the fusing film 110, deprivation of heat from the fusing film 110 through the extending portions 142 can be prevented when the fixing device 100 starts to be heated.

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The folding portions **142B** are in contact with the projecting portions **162** provided at the outer surfaces of the front wall **160F** and the rear wall **160R**. Accordingly, through the projecting portions **162**, heat from the reflection plate **140** can be transferred to the stay **160**. Further, deformation of the reflection portion **141** by heat, which causes the extending portion **142** to move inward of the stay **160**, can be prevented.

Various modifications are conceivable.

In the depicted embodiment, the extending portions **142** of the reflection plate **140** extend from the front and rear end portions of the reflection portion **141**, respectively, so as to be positioned both upstream and downstream of the reflection portion **141** in the sheet feeding direction. However, for example, an extending portion **242** having a fixed portion **242A** and a folding portion **242B** may be positioned exclusively downstream of the reflection portion **241**, as shown in FIG. 6. Without the extending portion **242** positioned upstream of the reflection portion **241**, a structure for interposing the extending portion **242** between the front end portion **131A** and the front wall **160F** is not required. Thus, a length of the nip plate **230** in the sheet feeding direction can be reduced. Accordingly, the nip plate **230** can be downsized. As a result, the nip plate **230** can be promptly heated.

In the depicted embodiment, the folding portion **142B** of the extending portion **142** has a linear edge. However, as shown in FIG. 7, a reflection plate **340** may have a reflection portion **341** and extending portions **342**, and the extending portion **342** may have a folding portion **342B** with a comb-like edge. With this configuration, the folding portion **342B** has a surface area greater than that of the folding portion **142B**. Accordingly, release of heat from the reflection plate **340** can be efficiently attained.

In the depicted embodiment, the stay **160** is formed with the plurality of projecting portions **162**, and the projecting portions **162** are brought into contact with the folding portion **142B** of the extending portion **142**. However, the projecting portions **162** may be dispensed with. Even if the folding portion **142B** is not in contact with the stay **160**, efficient release of heat from the reflection plate **140** can be attained by allowing the folding portion **142B** to be exposed to external cooled air of the stay **160**.

In the depicted embodiment, the fixing device **100** is provided in the monochromatic laser printer **1**. However, for example, the fixing device **100** may be provided in a monochromatic copying machine, a monochromatic multi-function device, a color printer, a color copying machine, and a color multifunction device.

While the invention has been described in detail with reference to the embodiment thereof, it would be apparent to those skilled in the art that various changes and modifications may be made therein without departing from the spirit of the invention.

What is claimed is:

1. A fixing device comprising:

- a tubular member;
- a heater extending inside the tubular member;
- a stay extending inside the tubular member;
- a reflection member disposed between the stay and the heater and configured to reflect radiant heat from the heater;
- a nip member extending inside the tubular member; and
- a backup member, the backup member and the nip member being configured to nip the tubular member therebetween to define a nip region between the tubular

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member and the backup member, wherein a sheet is to be fed in a feeding direction at the nip region, wherein the nip member has an upstream end in the feeding direction,

wherein the stay is configured to support the nip member and comprises:

- a central wall portion having an upstream end portion and a downstream end portion disposed at a downstream side relative to the upstream end portion in the feeding direction;
- an upstream wall portion extending from the upstream end portion of the central wall portion toward the reflection member; and
- a downstream wall portion that extends from the downstream end portion of the central wall portion toward the reflection member and is spaced apart from the upstream wall portion, and

wherein the reflection member comprises:

- a recessed portion recessed in a direction toward the central wall portion of the stay when viewed from a longitudinal direction of the heater, the recessed portion having an upstream end portion in the feeding direction; and
- a flange portion extending from the upstream end portion of the recessed portion to an upstream side relative to the recessed portion in the feeding direction, the flange portion having an exposed portion that is disposed at an upstream side relative to the upstream end of the nip member in the feeding direction and is exposed to an inner peripheral surface of the tubular member.

2. A fixing device comprising:

- a tubular member;
- a heater extending inside the tubular member;
- a nip member extending inside the tubular member;
- a stay extending inside the tubular member, the stay being configured to support the nip member;
- a reflection member disposed between the heater and the stay and configured to reflect radiant heat from the heater; and

a backup member, the backup member and the nip member being configured to nip the tubular member therebetween to define a nip region between the tubular member and the backup member, wherein a sheet is to be fed in a feeding direction at the nip region, wherein the nip member has an upstream end in the feeding direction, and

wherein the reflection member comprises:

- a recessed portion recessed toward the stay when viewed from a longitudinal direction of the heater, the recessed portion having an upstream end portion in the feeding direction; and
- an upstream flange portion extending from the upstream end portion of the recessed portion to an upstream side relative to the recessed portion in the feeding direction, the upstream flange portion including an end portion disposed at an upstream side relative to the upstream end of the nip member in the feeding direction.

3. The fixing device according to claim 2,

wherein the stay has an upstream end in the feeding direction, and

wherein the end portion of the upstream flange portion is disposed at an upstream side relative to the upstream end of the stay in the feeding direction.

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4. The fixing device according to claim 3, wherein the upstream flange portion of a reflection member is exposed to an inner peripheral surface of the tubular member.

5. The fixing device according to claim 2, wherein the stay includes:

- a first protrusion protruding toward the upstream flange portion of the reflection member; and
- a second protrusion spaced apart from the first protrusion in the longitudinal direction of the heater, the second protrusion protruding toward the upstream flange portion of the reflection member.

6. The fixing device according to claim 5, wherein the first protrusion is configured to contact the upstream flange portion of the reflection member.

7. The fixing device according to claim 6, wherein the second protrusion is configured to contact the upstream flange portion of the reflection member.

8. The fixing device according to claim 2, wherein the stay directly supports the reflection member.

- 9. The fixing device according to claim 2, wherein the reflection member is a reflection plate, wherein the backup member is a roller, and wherein the heater is a halogen lamp.

10. The fixing device according to claim 9, wherein the tubular member includes a film.

11. The fixing device according to claim 9, wherein the stay comprises:

- an upstream wall portion;
- a downstream wall portion disposed downstream relative to the upstream wall portion in the feeding direction and spaced apart from the upstream wall portion; and
- a central wall portion connecting the upstream wall portion and the downstream wall portion.

12. The fixing device according to claim 11, wherein at least a portion of the halogen lamp is disposed between the upstream wall portion of the stay and the downstream wall portion of the stay.

13. The fixing device according to claim 2, wherein the nip member directly contacts an inner peripheral surface of the tubular member.

14. The fixing device according to claim 2, wherein the nip member is a plate.

15. The fixing device according to claim 2, wherein the upstream flange portion includes:

- a first portion extending from the upstream end portion of the recessed portion along the feeding direction; and
- a second portion, the first portion and the second portion defining a corner therebetween.

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16. The fixing device according to claim 15, wherein the second portion of the upstream flange portion extends in a direction from the first portion of the upstream flange portion toward the stay.

17. A fixing device comprising:

- a tubular member;
- a heater extending inside the tubular member;
- a reflection member configured to reflect radiant heat from the heater, the reflection member extending inside the tubular member;
- a nip member extending inside the tubular member;
- a stay extending inside the tubular member, the stay being configured to support the nip member; and
- a backup member, the backup member and the nip member being configured to nip the tubular member therebetween to define a nip region between the tubular member and the backup member, wherein a sheet is to be fed in a feeding direction at the nip region, wherein the nip member has a downstream end in the feeding direction, and

wherein the reflection member comprises:

- a recessed portion recessed in a direction toward the stay when viewed from a longitudinal direction of the heater, the recessed portion having a downstream end portion in the feeding direction; and
- a downstream flange portion extending from the downstream end portion of the recessed portion to a downstream side relative to the recessed portion in the feeding direction, the downstream flange portion including an end portion disposed at a downstream side relative to the downstream end of the nip member in the feeding direction.

18. The fixing device according to claim 17, wherein the stay has a downstream end in the feeding direction, and

wherein the end portion of the downstream flange portion is disposed at a downstream side relative to the downstream end of the stay in the feeding direction.

19. The fixing device according to claim 18, wherein the downstream flange portion of the reflection member is exposed to an inner peripheral surface of the tubular member.

20. The fixing device according to claim 17, wherein the stay includes:

- a first protrusion protruding toward the downstream flange portion of the reflection member; and
- a second protrusion spaced apart from the first protrusion in the longitudinal direction of the heater, the second protrusion protruding toward the downstream flange portion of the reflection member.

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